

## Condensate Bypass Kit (P/N 25030) Installation Instructions

## Kit Includes:

- 2 Barb fittings for 3/8" tube and 1/4" NPT
- 1 Clear 3/8" tubing 3' long
- 1 Tubing insulation 3' long
- 1 Weir for the Transition Fitting

## Install:

- 1. If you will be installing the optional transition fitting, install it now; insert the weir (Figure 1) into the transition fitting as shown in Figure 2. Apply some cement to the bottom of the weir prior to installing.
- Referring to Figure 3 below right, drill and tap a 1/4"-18 NPT hole using drill tap (P/N 28138, sold separately) into the 4" Transition Fitting (P/N 13245, sold separately). Install the transition fitting above the fan (see Figure 2).
- 3. Install the tube fitting into this hole. Apply some PVC cement (P/N 68034) to the threads of the barbed fitting to ensure a good seal.
- 4. Perform the same drill / tap / fitting procedure on the inlet pipe below the fan as shown (Figure 2). The fitting must be less than 36 inches from the fitting above the fan.
- 5. Install the supplied tubing and insulation onto each barbed fitting.
- 6. Cut the tubing to the shortest length practical.Try to route the tubing as straight as possible and avoid any kinks.

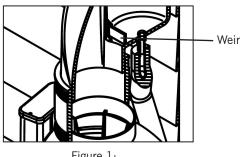


Figure 1: Cutaway View

## **Tools Needed:**

- Drill tap (P/N 28138) or 7/16" drill bit & 1/4" 14" NPT tap
- Portable drill with 3/8" minimum chuck
- Adjustable wrench
- Gorilla Glue (P/N 68034) or PVC pipe cement

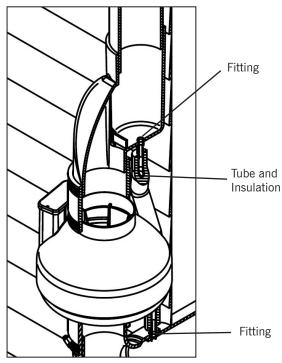


Figure 2: Cutaway View

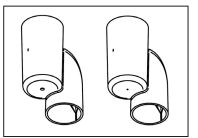


Figure 3: Tapped and Untapped Holes